Horn Maintenance and Repair compiled by James Boldin, The University of Louisiana at Monroe

Learning to perform routine maintenance and *minor* repairs on your horn is an essential part of your musical education. These tips should help you establish and follow a regular maintenance routine for your instrument.

Suggested Horn Maintenance Schedule

If followed, this plan will help you avoid any major (i.e. costly) repairs.

Frequency	Maintenance Type	Comments
1-3 Days	Oil valve rotors and bearings as needed. Blow 2-3 drops of oil	Recommended Valve Oils:
	through your horn at the end of	Hetman Lubricants (rotor
	each day of playing.	and bearing oil)
		Yamaha Valve Spindle Oil
		Al Cass Valve Oil
1-3 Weeks	Clean out leadpipe with a snake. ¹	A rubber or plastic coated
		snake is recommended to
	Clean mouthpiece with soap	avoid scratching the inside
	and water, using a mouthpiece	of the instrument.
	brush.	
1-3 Weeks	Remove valve slides and tuning slides. Wipe clean and dry with	Recommended Slide Grease:
	a paper towel, and reapply slide	Schilke
	grease.	Roché-Thomas
	grouse.	Roche Thomas
	Excess corrosion on slides	Apply the slide grease to the
	and unlaquered horns should be	top of the slide, then replace
	removed using a <i>mild</i> metal	in the horn. The grease will be
	polish, such as Simichrome.	distributed evenly when you replace
		the slide.
		Avoid using too much grease, and
		wipe away any excess.
1-3 Months	Bathe horn in warm, soapy	Use only a mild, liquid detergent
	water. Clean all slides and	such as Dawn. Allow the body of
	leadpipe with a snake and/or	the horn to soak while you clean the
	brush.	slides and mouthpiece.
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	Rinse and dry thoroughly, then	
	grease slides and oil valves.	
Yearly	Restring valves, even if the strings	Recommended Valve String:
	do not look worn.	Braided Dacron Fishing Line
		50-80lb test
Yearly	Have the horn professionally	I recommend Ultrasonic cleaning
	cleaned.	over acid baths, as there is less
		chance of damaging your instrument.
		It is also a "greener" process, since
		it only uses a mild detergent.

¹ Of course, brushing and flossing your teeth after meals will help prevent any debris from getting into the horn.